

helo

GENUINE SAUNA & STEAM



Helo Saunas



HELO SAUNA: WHERE HEALTH AND RELAXATION MEET

In today's fast paced world we all need a break from the stress, tension and noise of every day life. Helo traditional or infrared saunas provide a private retreat — a mini-vacation right in your home. As our Scandinavian ancestors knew centuries ago, the benefits of heat bathing are many.

A Helo traditional Finnish sauna will provide the perfect quiet retreat at day's end, or will complement your health and fitness program. The warm enveloping heat of a sauna, combined with the soft steam created by sprinkling water on the rocks, provides the ultimate way to reduce stress and ease aching muscles.

With a Helo Infrared sauna you get muscle therapy and health benefits like you've never enjoyed before. Whether for sport, therapy or general wellness, for spot heat treatment or for basking your whole body in the radiating heat, Helo Infrared will provide soothing relief.



HELO TRADITION, QUALITY AND DESIGN

The decision to reward yourself with a sauna goes hand in hand with choosing Helo. Helo is the oldest name in sauna — beginning in Finland more than 80 years ago. Since arriving in the US more than 40 years ago, more American architects have specified Helo than any other brand. Helo has manufactured more than two million sauna heaters — making it the sauna of choice in homes and clubs around the world.

Helo has become the world's largest sauna and steam manufacturer through innovation, product development and an uncompromising commitment to quality. Helo saunas, at first glance, are very impressive; they become even more so upon careful examination.

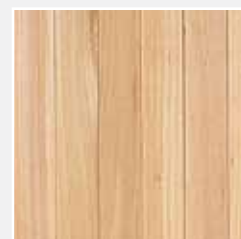
Helo quality is immediately evident by our styling and design — with innovative use of glass, curves and lighting. It continues with our use of hand-selected woods — clear and graded to the lightest colors — from exclusive European Alder from the Baltic region of Northern Europe, to select Western Red Cedar from the Pacific Northwest. To maximize form and function, all Helo saunas are matched with sleek, contemporary heaters and user-friendly controls.

Helo means superior value and years of satisfaction delivered in the name of relaxation and good health.

Now is the perfect time to enjoy the finest saunas available. Whichever package you choose, you'll enjoy the quality only found in Helo.



European Alder



Western Red Cedar



Canadian Hemlock

Helo Luxury





Speakers color and design may vary.

HELO SAUNA INTERIOR UPGRADES

For the perfect blend of European design, comfort and performance, select one of Helo's deluxe interior upgrades. Add a special touch with features such as low-voltage lighting systems, bench systems to wrap around Tonttu heaters, deluxe heater guards, etc.

HELO STARBURST INTERIOR:

Helo designers and engineers have developed exclusive manufacturing techniques to create the Starburst—an ultra-deluxe, ultra-elegant interior system. Handcrafted of European Alder (or Western Red Cedar), this stunning interior is available in any Helo sauna room 6'x 6' or larger.

The Starburst Interior Upgrade includes:

- *Stunning wedge-shaped "starburst" corner section*
- *Curved bench fronts, curved bench skirts, and curved backrest.*
- *Low-voltage valance lighting; deluxe headrests*

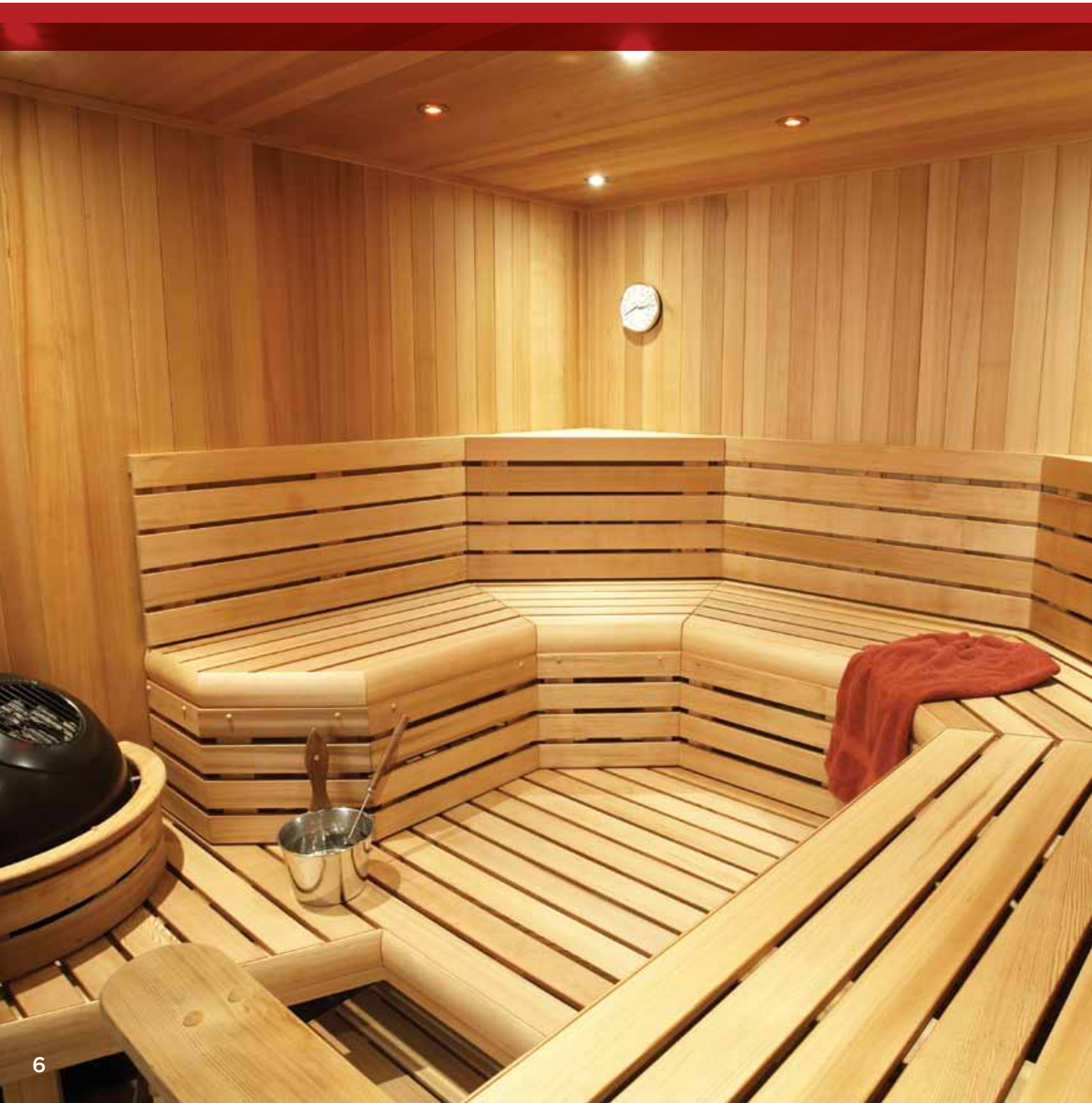
HELO ENTERTAINMENT CENTER:

Listen to music while sauna-bathing, or catch part of the big game while in the sauna—with the Helo Entertainment Center. Another industry first—Helo engineers have created an audio-visual system that is designed to perform perfectly in the high temperatures and humidity of a sauna.

The System Includes:

- *15" LCD Flat Screen monitor; marine-grade speakers; credit-card-sized remote control*
- *DVD player—for DVD, VCD, CD, MP3, AM/FM Stereo with TV tuner*
- *Electronic equipment is protected and mechanically vented for heat & moisture tolerance*
- *Super-easy installation: complete system is pre-installed & pre-wired within one wall-mounted module*

Helo Interior and Exterior Upgrades



INTERIOR AND EXTERIOR SOLUTIONS

Helo design and quality is evident throughout our product lines. Features not found anywhere else can be found with Helo: deluxe interior and exterior upgrades, extensive use of glass including all-glass front saunas, Deco interior systems, Sunburst interiors, exclusive European sauna wood species, luxurious contrasting wood colors, curved glass doors and windows, in-sauna entertainment centers with DVD/TV and sound systems, user-friendly digital controls, and heater designs for almost any sauna configuration and any sauna environment.



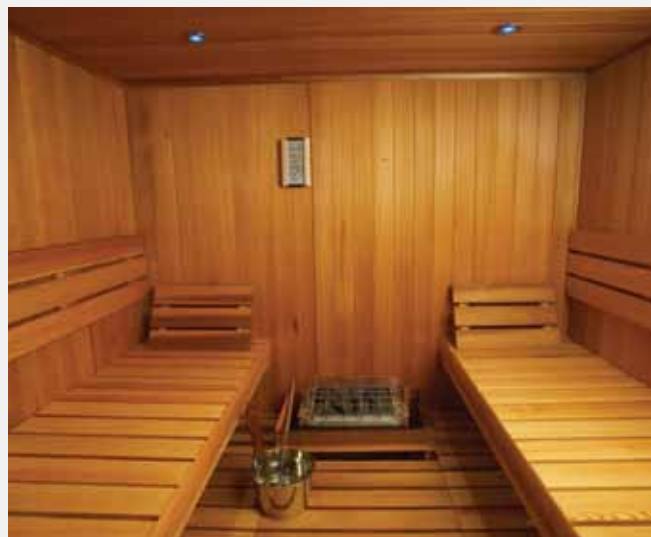
DESIGN IS LIMITED BY YOUR IMAGINATION:

Pick and choose your own interior and exterior options. *The interior and exterior features shown throughout this catalog are available in most Helo traditional sauna series.* Helo's custom manufacturing capabilities are virtually boundless--limited only by your imagination. You can pick and choose interior and exterior options according to your taste in design and how you plan to use your sauna.

Not sure where to begin planning for your own sauna design? Helo and its network of specialty Premium Dealers are ready to help with free design service, including 3D CAD renderings. Visit your local dealer, call Helo at 1-800-882-4352, or visit our website at www.helosauanas.com. Let us know the dimensions of your space, and any special features you want included, and we'll take it from there. The sauna of your dreams is only an email or phone call away.

HELO DESIGN. HELO QUALITY.

Helo's high quality, thoughtful design, the best materials and careful craftsmanship make the sauna experience the best it has ever been. *Step out of this world into a Helo.*





Helo Deco System

HELO DECO SAUNA INTERIOR SYSTEMS

Raising the bar on sauna design, Helo and well-known Finnish Designer, Esa Vapaa-vuori (Esan Design Studio), created the stunning and innovative Helo-Deco Sauna Interior System. The Helo-Deco design provides a fresh European look, clean lines, and amazing flexibility in room layout.



THE INTERIOR SYSTEMS INCLUDE DECO DESIGN DETAILS SUCH AS:

- Furniture quality benches on a wall-to-wall platform
- Moveable bench sections to create maximum flexibility for sitting or lying down on the wall-to-wall middle platform
- Middle platform section tilts up for easy cleaning of floor
- Fiber optic lighting system integrated into the custom backrests and water bowl
- Optional Deco glass water bowl with faucet
- Available in a wide range of Helo Saunas, including modular sauna rooms and Custom Cut sauna rooms.
- Bench layout/design can be customized to fit desires of the end-user (see examples in CAD below).
- Available in European Alder (standard) or Western Red Cedar





HELO PRESTIGE SAUNAS

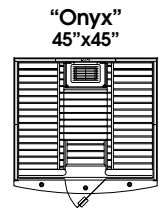
For the most discerning tastes, Helo's Prestige series takes sauna design to new heights. Working closely with our European designers, Helo combines modern design with the highest quality wood from the sustainable forests of the Baltic Region and the Pacific Northwest: exclusive European Alder (standard) and Clear Western Red Cedar.

With six designs to select from, Prestige saunas complement any upscale home environment — from in-home fitness centers, to luxurious master bathroom suites, to stand-alone sauna suites. Their extensive use of glass, angles, curves, deluxe interiors and innovative use of lighting make them the ultimate in sauna bathing.

Helo Design

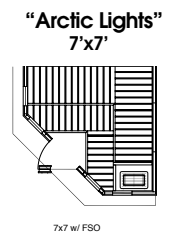
■ ONYX

The Helo Onyx sauna's sophisticated and elegant black laminate exterior complements the rich, oil-rubbed cedar interior. Available in a range of sizes from 5'D x 5'W to 7'D x 7'W. The all-glass front with frameless glass door provides a warm glow when viewing from outside and a panoramic view from inside. Low voltage lighting system in interior ceiling (including color-light therapy) and a curved overhanging ceiling on front. Deco-style wall-to-wall middle platform, with two full length upper benches for two people lying down or for seating up to six. Includes Viki heater series with SaunaLogic control, but can be configured for other heaters, including Tonttu series.



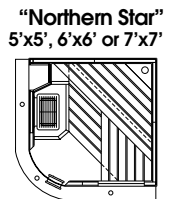
■ ARCTIC LIGHTS SAUNA

Helo's Arctic Lights Sauna includes several innovative design ideas, including: a broad neo-angle front wall, all-glass door combined with four sidelite windows, low-voltage valance lighting, low voltage exterior lighting on overhang, and a bench layout maximizing user space. Exterior dimensions 89 1/4" x 89 1/4" (including 7 1/8" overhang) x 84"H. Includes 6 kW SO-60 sauna heater, rocks, bucket, ladle and thermometer.



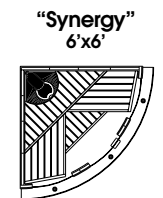
■ NORTHERN STAR

Perfect for the master bath suite, in-home exercise area or in some other private retreat, this diminutive sauna is loaded with luxury. Its European design includes a dramatic curved glass door, integral shelving, and low-voltage lighting inside and out. Available in three sizes. Exterior dimensions 5' x 5', 6' x 6' or 7' x 7', plus 6" overhang. Includes SO or Pikkutonttu or Saunatonttu, sauna heater, rocks, bucket, ladle and thermometer.



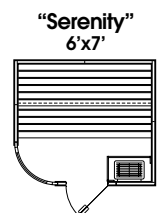
■ SYNERGY

The Synergy sauna shown above is 6' x 6' and includes a stunning curved front wall, curved overhanging ceiling with low voltage lights, an all-glass door, one or two 24" x 72" sidelite windows, SO/Saunatonttu/Pikkutonttu heater, bucket, ladle and thermometer.



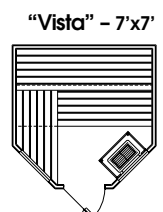
■ SERENITY

A floor to ceiling curved glass corner window and an all-glass door provide a feeling of openness, the perfect balance between design and function. Exterior dimensions 72" x 84" x 84". Includes SO, Pikkutonttu or Saunatonttu heater, low-voltage valance lighting, 2 or 3 benches, deluxe backrest, bucket, ladle and thermometer.



■ VISTA SAUNA

The open feeling and panoramic views are the Vista's most notable characteristics. The sauna features an all-glass door combined with two 24" x 72" tinted sidelite windows. Exterior dimensions 84" x 84" x 84". Includes 8 kW SO-80 sauna heater, rocks, bucket, ladle, light and thermometer.



Helo Modular Saunas



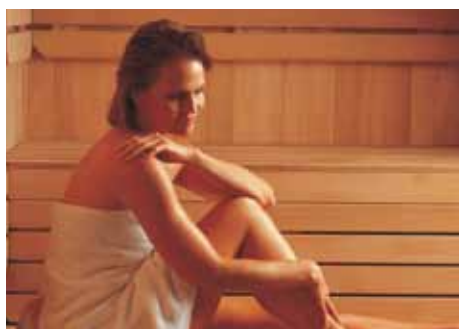
HELO PANEL-BUILT SAUNAS

Helo Panel-Built Saunas are a perfect addition to any home or patio. They are beautiful, of the highest quality, and are modular and free-standing. Installation is a simple task for two or a fun project in which the entire family can participate.

Panel-built saunas arrive complete and ready to assemble. Each panel is fully insulated and hand-crafted in the Scandinavian style of exclusive European Alder tongue and groove interior and exterior. Optional wood choices include clear Western Red Cedar and premium grade Canadian Hemlock. For walls that will be covered or hidden, optional plywood exterior is an option.

No additional materials are needed. Simply install on almost any hard, waterproof surface such as concrete or tile. Every panel is numbered to facilitate easy assembly.

Permanent yet portable. By the very nature of its design, the Helo Panel-built sauna can be disassembled and transported if you move or if you decide to change its location in your home.



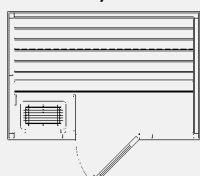
PANEL-BUILT KITS INCLUDE:

- All wall and ceiling prefabricated panels
- Panels are finished inside and out, with clear, tongue and groove European Alder, Western Red Cedar or Hemlock; fully insulated, and include foil vapor barrier
- All interior and exterior trim
- Plywood paneling available as option for exterior walls to be hidden, painted, papered or tiled
- Genuine Helo heater, rocks, and heater guard
- Pre-hung, all-glass door (see 6 door styles on pg. 31)
- Pre-assembled benches (see specs on pg. 31), backrests, headrests and duckboard flooring
- Room light, thermometer, all hardware; yes, even the wooden bucket and ladle!

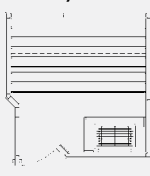
PB 44 / 4' x 4'



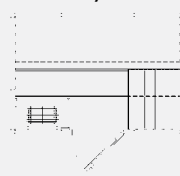
PB 46 / 4' x 6'



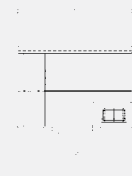
PB 55-5 / 5' x 5' 5-Sided



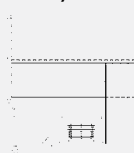
PB 57 / 5' x 7'



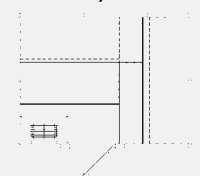
PB 66 / 6' x 6'



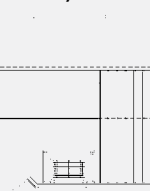
PB 66-5 / 6' x 6' 5-Sided



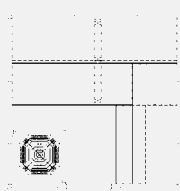
PB 68 / 6' x 8'



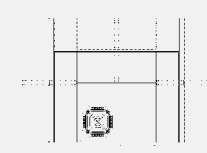
PB 77-5 / 7' x 7' 5-Sided

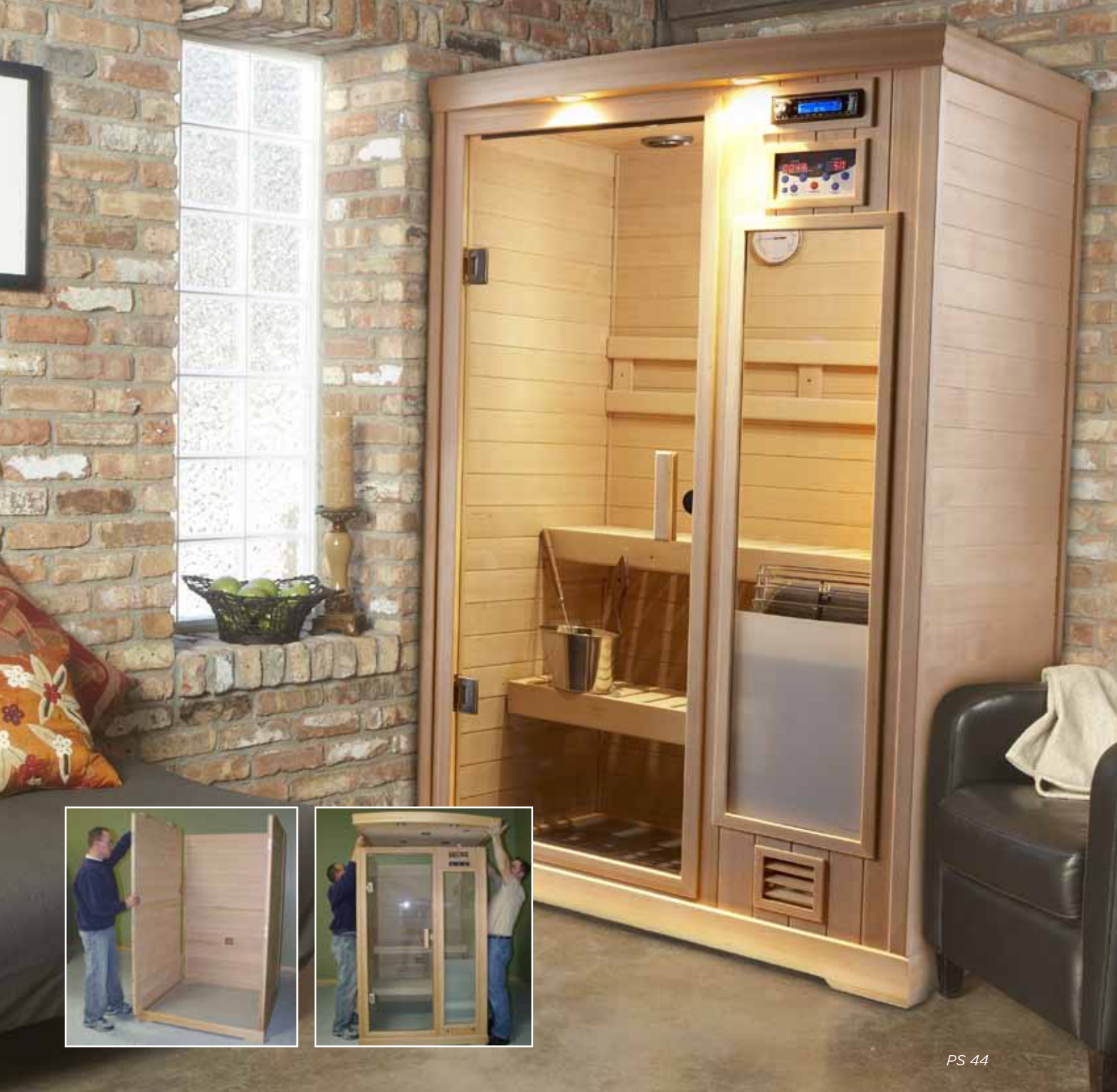


PB 88 / 8' x 8'



PB 812 / 12' x 12'





PS 44

HELO PASSPORT PS44

A TRULY PORTABLE SAUNA

Imagine having a luxurious Finnish sauna experience quickly, easily and wherever you like. With the 6-panel Passport PS44, you can—it truly is portable! The PS44 comes equipped with the same features as other Passport saunas, but with 120 volt plug-in instead of 240. Simply assemble, plug into the closest outlet, and you're ready—no finishing work, no plumbing and no electrical.

HELO GENUINE PORTABILITY

PASSPORT SAUNA SERIES

Helo's Passport Series has quickly become known as one of the best values in traditional saunas. Several unique features make it one of the easiest saunas to own—easy to assemble with plug-in simplicity, yet loaded with upgrades usually found only in designer-type saunas.

Helo's goal was to create a value line of traditional Finnish sauna with ease-of-ownership features similar to our Infrared Sauna line. The Passport Series has, remarkably, achieved those goals. All Passport Saunas include the following features:

- Clear Canadian Hemlock interior and exterior
- Exterior finished with biodegradable wood treatment for luxurious look and for ease in maintenance
- Stereo/CD sound system
- Ceiling Overhang with integral puck lighting
- Interior low voltage lighting & color therapy lighting
- Built-in floor with vinyl surface
- Simple hook & pin panel design; easily installs in less than an hour
- Stainless steel Viki or Junior series heater
- Digital controls
- 5 sizes available (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner)



PS 46



PS 55c



PS 57

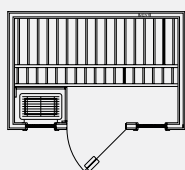


PS 66c

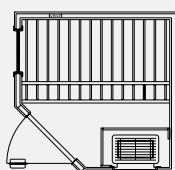
PS 44 / 48" x 48"



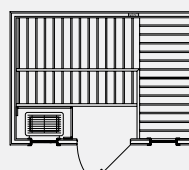
PS 46 / 48" x 72



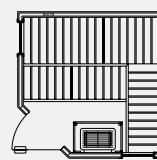
PS 55c / 60" x 60"



PS 57 / 60" x 84"



PS 66c / 72" x 72"



HELO PATIO SAUNA



Outdoor sauna bathing and the exhilarating feeling of the “sauna and swim” experience just got easier and more affordable. Helo Patio Saunas are constructed on cedar runners and are designed for outdoor use, for installing on the patio, pool-side, or in the back yard. Completely modular, including an integral floor, a Patio Sauna is easy to install and is a great outdoor-sauna value.

The Patio Sauna combines the popular characteristics of the Helo Modular Series with a stunning cathedral ceiling (see below) and an insulated, modular roof system. These full-sized saunas come in pre-built panels and are installed on any level surface.

Luxurious clear European Alder or Western Red Cedar interior and exterior--or with optional maintenance free exterior siding--means soothing relaxation in the sauna and stunning good looks in your backyard.

The Patio Sauna roof system may be ordered with maintenance-free metal roofing (see left) or with cedar shingles (see below)--or without roofing if you wish to match the roof of your home.



Patio with cedar siding and cedar shingles.

PATIO SAUNA INCLUDES THE FOLLOWING STANDARD FEATURES:

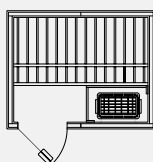
- *European Alder or Western Red Cedar interior walls, ceiling and benches*
- *Exterior of Alder, Cedar or optional maintenance free siding (see above)*
- *Pre-built, prefitted wall and ceiling panels all completely blind nailed*
- *Built-in floor with attractive water resistant vinyl flooring*
- *Constructed on cedar runners*
- *Cathedral ceiling with exposed wood beams*
- *SO heater with Digi-I control, bucket, ladle, light and thermometer*
- *Roof kit in easy-to-install panels*

OPTIONS AVAILABLE:

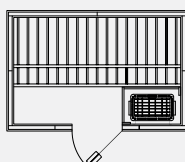
- *Maintenance free siding*
- *Metal roof or Cedar Shingles*
- *Heater Upgrade: Pikkutonttu*



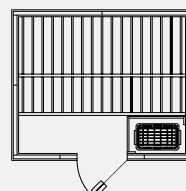
PA 45 / 48" x 60"



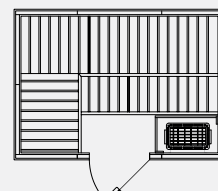
PA 46 / 48" x 72"



PA 56 / 60" x 72"



PA 57 / 60" x 84"





Helo Outdoor Saunas

HELO OUTDOOR SAUNA SERIES

What better way to spend quality time with family and friends than in the backyard? Helo's Suburban Series of outdoor saunas tie in perfectly with outdoor entertaining — poolside, spa-side, near the patio, or lakeside.

Since three of the four Suburban models include spacious changing rooms, these wonderful backyard amenities can easily double as a pool-house. With a Suburban sauna near the pool, the swimming season can be extended — providing the ultimate experience of “sauna with a cool water plunge.” Add a toilet to the changing room — no more wet feet into the house.

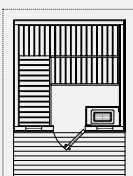
The Suburban is designed for easy assembly. The walls and roof are constructed of 4 1/4" insulated panels. Each panel is finished on both sides. The interior comes standard with tongue-and-groove Western Red Cedar—in the sauna and the changing room. The exterior comes standard with Western Red Cedar T&G (to be painted or stained) or optional maintenance free siding.

SUBURBAN SERIES SAUNA PACKAGES INCLUDE:

- Insulated 4 1/4" panels for walls, ceiling and roof
- Western Red Cedar T&G on interior; exterior of Western Red Cedar T&G or maintenance-free T&G siding
- Changing room standard on SS 710, 811 and 812
- SS812 has optional shower (and space for toilet) in the changing room
- Pre-hung exterior door with window
- All-glass interior door
- Sauna interior includes Cedar pre-built benches, backrests, headrests, heater guard, floor boards
- Sauna heater, rocks, separate control panel and thermometer
- Bucket, ladle, one or two wall lights,
- Changing room interior includes pre-built bench, backrest and 4-peg clothes hanger
- Windows with insulated, tempered glass
- Optional crank-out windows for improved air flow in changing room
- Optional metal roofing: dark brown
- Storage room option (w/exterior door) available on SS710, SS812 and SS811

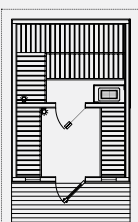


SS77
(7x7 Sauna
& 3x7 Porch)

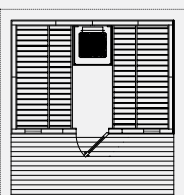


MS77 (7x7 Sauna & 3x7 Porch)

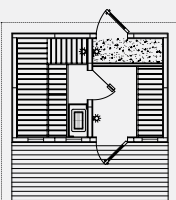
SS811
(6x8 Sauna,
5x8 Changing
Room & 3x8
Porch)



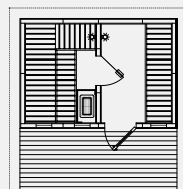
SS Resort
(7x10 or 8x12
Sauna, 4x10 or
4x12 Porch - Seating
for 8-14)



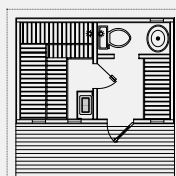
SS710 (With
Storage Room
Option)



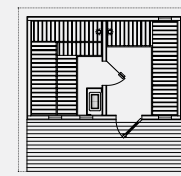
SS710 (5x7 Sauna,
5x7 Changing
Room & 4x10
Porch)



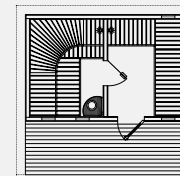
SS812 (With Toilet/
Shower Option)



SS812 (6x8 Sauna,
6x8 Changing Room
& 4x12 Porch)



SS812 (With
Starburst Interior &
Pikkutonnttu Heater)





Helö Custom-Cut Saunas

Custom-Cut is a sauna built to fit any space and installed on your framed walls. Your options are endless. From your blueprint, floor plan or dimensions, you can have a sauna under a stairway, as part of an in-home or corporate fitness center, even in a converted closet.

DELUXE INTERIOR OPTIONS INCLUDE:

- *Valance Lighting*
 - *Deluxe Backrests*
 - *Deluxe Bench Skirts*
 - *Deluxe Headrest and Leg Rest*
- (See pg. 4-9 for other interior options)

Custom-Cut Saunas are perfect for new construction or remodeling:

- *Residences*
- *Hotels*
- *Corporate Fitness Centers*
- *Health Clubs*
- *Apartment Building*

YOU SUPPLY THE IMAGINATION.

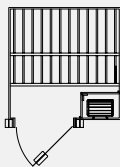
Go ahead—angles, curves, dramatic use of glass, unusual door designs—if you can design it, we can build it. Once designed, you merely supply the studding, insulation and exterior walls. We provide the rest. Each kit contains:

Each Kit Contains:

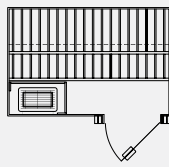
- *Cut-to-length, tongue and groove, clear Western Red Cedar or European Alder for interior walls and ceilings*
- *All interior trim*
- *A genuine Helo heater, rocks and heater guard*
- *Pre-assembled benches (see specs on pg. 31), backrests and headrests*
- *Pre-hung all-glass door (see 6 door choices on pg 31)*
- *Room light, duckboard flooring, thermometer, all hardware*
- *And, of course, the wooden bucket and ladle*



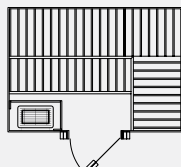
CC 44 / 4' x 4'



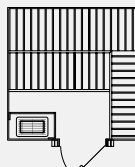
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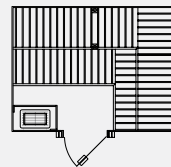
CC 57 / 5' x 7'



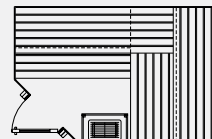
CC 66 / 6' x 6'



CC 68 / 6' x 8'



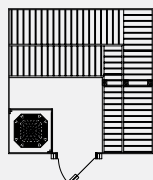
CC 69-5 / 6' x 9' 5-Sided



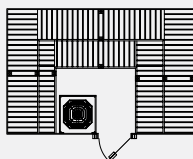
CC 77-5 / 7' x 7' 5-Sided



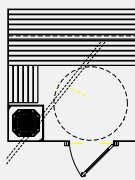
CC 88 / 8' x 8'



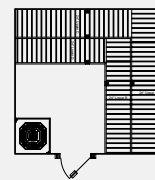
CC 812 / 8' x 12'



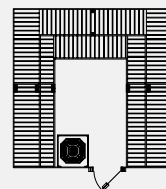
CC 99 Handicap 9' x 9'



CC 1010 / 10' x 10'



CC 1212 / 12' x 12'



Helo Sauna Heaters

Wall Mounted and Floor Standing

Junior Heater - wall mounted

For small saunas and tight spaces, the Junior heater combines great European design with easy-to-use digital technology. Stainless steel construction.



JUNIOR	Junior 21	Junior 21	Junior 30	Junior 30
Sauna size (Cu. Ft.)	45 - 100	45 - 100	70 - 150	70 - 150
Heating power (kW)	2.1	2.1	3.0	3.0
Vulcanite rocks (lbs)	25	25	25	25
Amps / Voltage / Phase	17.5 / 120 / 1	8.75 / 240 / 1	25 / 120 / 1	12.5 / 240 / 1
Control unit	SaunaLogic	SaunaLogic	SaunaLogic	SaunaLogic
Shipping weight	19	19	19	19
Dim. (inch) (WxHxD)	11 ¹ / ₂ x 26 x 8	11 ¹ / ₂ x 26 x 8	11 ¹ / ₂ x 26 x 8	11 ¹ / ₂ x 26 x 8
Extra features	-			

Designer B - wall mounted

Designer B offers in-room control of your sauna or for installs where external controls are not an option. Controls feature "9 + 1" timer with 9-hour time delay feature.



DESIGNER B	DSNR-45-B	DSNR-60-B	DSNR-80-B	DSNR-80-B/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250 - 425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11
Control unit	Built-in	Built-in	Built-in	Built-in
Extra features	-			

Designer T - wall mounted with T1 touch screen control

The Designer T is matched with Finnleo's exclusive T1 Touch Screen Control.



DESIGNER T	DSNR-45-T	DSNR-60-T	DSNR-80-T	DSNR-80-T/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250 - 425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11	16 ¹ / ₂ x 23 x 11
Control unit	T1	T1	T1	T1
Extra features	-			

Soft Heat Maxi - wall mounted

The Maxi Soft Heat series offers double rock capacity and separate control panels, standard or digital controls. Use with separate controls. Symmetrical construction for a finished look on all four sides (ideal for saunas with windows). No Separate contactor box required. FSO-D match with Digi I, II or VII control.



SOFT HEAT MAXI	FSO-45-SC, or D	FSO-60-SC, or D	FSO-80-SC, or D	FSO-80-SC/3, or D
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250 - 425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	66	66	66	66
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	18 ³ / ₄ x 22 x 11	18 ³ / ₄ x 22 x 11	18 ³ / ₄ x 22 x 11	18 ³ / ₄ x 22 x 11
Control unit	FSC/Digi	FSC/Digi	FSC/Digi	FSC/Digi
Extra features	Optional floor stand			

Helo Sauna Heaters

Wall Mounted and Floor Standing

Viki Heater - wall mounted

For saunas up to 425 cubic feet, the Viki digital heater with the SaunaLogic Control is easy to use and is a terrific value. Stainless steel construction.



VIKI HEATER	Viki 45	Viki 60	Viki 80
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425
Heating power (kW)	4.5	6.0	8.0
Vulcanite rocks (lbs)	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1
Shipping weight	35	36	37
Dim. (inch) (WxHxD)	17 x 26 x 12 ¹ / ₂	17 x 26 x 12 ¹ / ₂	17 x 26 x 12 ¹ / ₂
Control unit	SaunaLogic	SaunaLogic	SaunaLogic
Extra features	-		

Soft Heat Steamy - wall mounted

The Steamy sauna heater offers you several ways to take your sauna: a traditional sauna with higher temperatures and fairly low humidity; or – as is the sauna bathing trend worldwide – a “soft sauna” with lower temperatures and higher humidity. Enjoy aromatherapy by adding your favorite fragrance to the integral fragrance trough. Integral steam generator connects directly to a water supply or can be manually filled. Separate contactor box required.



SOFT HEAT STEAMY	Steamy 60	Steamy 80
Sauna size (Cu. Ft.)	175 - 310	250 - 425
Heating power (kW)	6.0	8.0
Vulcanite rocks (lbs)	50	50
Amps / Voltage / Phase	25.0 / 240 / 1	33.3 / 240 / 1
Shipping weight	48	49
Dim. (inch) (WxHxD)	16 ¹ / ₂ x 23 x 14 ¹ / ₂	16 ¹ / ₂ x 23 x 14 ¹ / ₂
Control unit	Steamy	Steamy
Extra features	Optional floor stand	

Octa Heater - floor standing

Helo's eight sided, floor-standing heater brings outstanding design and superb performance to larger saunas. Finished on all sides, the heater can be placed in the middle of a sauna, in a corner, or mid-wall. Its rock capacity provides soft heat, soft steam and extremely uniform temperatures. Standard stainless steel construction. Separate contactor box required.



OCTA HEATER	Octa 105	Octa 120	Octa 140	Octa 105/3	Octa 120/3	Octa 140/3
Sauna size (Cu. Ft.)	390 - 600	510 - 740	630 - 950	390 - 600	510 - 740	630 - 950
Heating power (kW)	10.5	12.0	14.4	10.5	12.0	14.4
Vulcanite rocks (lbs)	132	132	132	132	132	132
Amps / Voltage / Phase	43.8 / 240 / 1	50.0 / 240 / 1	60.0 / 240 / 1	29.2 / 208 / 3	33.3 / 208 / 3	40.1 / 208 / 3
Control unit	FSC or Digi	FSC or Digi	FSC or Digi	FSC or Digi	FSC or Digi	FSC or Digi
Shipping weight	75	75	75	75	75	75
Dim. (inch) (WxHxD)	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22
Extra features	-					

Pro - floor standing

Freestanding Pro heaters have been the standard of the industry for more than 20 years. Designed for large, commercial-sized sauna rooms, use with separate control panels. Remote control panel. Stainless steel exterior and junction box. Separate contactor box required.



PRO	Pro 105	Pro 120	Pro 140	Pro 105/3	Pro 120/3	Pro 140/3
Sauna size (Cu. Ft.)	390 - 600	510 - 740	630 - 950	390 - 600	510 - 740	630 - 950
Heating power (kW)	10.5	12.0	14.4	10.5	12.0	14.4
Vulcanite rocks (lbs)	132	132	132	132	132	132
Amps / Voltage / Phase	43.8 / 240 / 1	50.0 / 240 / 1	60.0 / 240 / 1	29.2 / 208 / 3	33.3 / 208 / 3	40.1 / 208 / 3
Shipping weight	68	70	75	68	70	75
Dim. (inch) (WxHxD)	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19	20 x 29 x 19
Control unit	FSC	FSC	FSC	FSC	FSC	FSC
Extra features	-					



RISTOMATTI®
RATIA



FINNISH MODERN
DESIGN AT ITS VERY
BEST

For the Tonttu series Helo teamed up with world-renowned Finnish designer Ristomatti Ratia. The result is truly innovative - a stunning blend of form and function. Incorporating patented design and using space age insulation technology combined with dramatic rounded forms it offers new possibilities in sauna room design

Helo Heat Storing Heaters

Designed and patented by Helo to provide saunas for today's fast paced lifestyles...saunas always ready when you are, saunas providing the environment desired by sauna users worldwide—lower temperature and higher humidity.

Helo's "Saunatonnttu" (sauna elf) heaters are a combination of a thousand years tradition and the best of modern technology.

These magnificent heat-storing heaters allow the sauna bather to enjoy sauna at any time without preheating. Simply open the lid, sit or lie down, sprinkle water on the preheated rocks...and enjoy.

The secret of the Helo heat-storing heaters is in the constant heat retained by the large quantity of rocks (220 lbs.) within the super-insulated heater. Space age insulation technology made this innovation possible—super heated rocks inside, cool surface temperatures outside. The temperature of the rocks is maintained with low wattage elements that can be switched to 100 watts, 200 watts or 300 watts depending on the amount of heat and steam desired by the user. If more heat is desired, or if multiple users will use the sauna, the booster element can be turned on for extra heating power.

SAUNATONTTU

Taking the SaunaTime to new heights, Helo and world-renowned designer, Ristomatti Ratia, created the ultimate sauna heater—the Saunatonnttu (Sauna Elf). Incorporating several patented features, and superb European design, the Saunatonnttu is truly the “Best sauna heater in the world”, bar none.

- *Super insulated to keep rocks “always hot, always ready”*
- *Very low surface temperatures*
- *Includes child safety lock on lid*
- *Small safety clearances gives flexibility in sauna design*
- *Patented lid-switch, allowing the booster element to come on when the lid is opened and to go off when the lid is closed*
- *Diminutive, hand-held control panel for easy in-sauna use, great looks and safety*
- *Fiber-optic light inside the rock compartment creates an atmosphere similar to glowing embers.*
- *Contemporary design with curved front, circular top and optional metal or wooden rail—the Saunatonnttu will enhance the looks of any sauna*
- *Backside is square to allow installation into a sauna corner*
- *Can also be installed in front of windows, or even in the center of a sauna. In these installations, optional T&G backside panels are available*
- *Dimensions: 19³/₄"W x 19³/₄"D x 43"H*
- *Low wattage range (“always on” mode): 100W, 200W or 300W*
- *Booster element power range: 4.6 kW or 6.0 kW*
- *For saunas from 175 cu. ft. to 425 cu. ft.*



SAUNATONTTU	Saunatonnttu 4	Saunatonnttu 6
Sauna size (Cu. Ft.)	175 -	- 425
Heating power (kW)	4.6	6.0
Vulcanite rocks (lbs)	200	200
Amps / Voltage / Phase	-	-
Shipping weight	-	-
Dim. (inch) (WxHxD)	19 3/4 x 43 x 19 3/4	19 3/4 x 43 x 19 3/4
Control unit	Digi	Digi
Extra features	Low wattage range 100w, 200w or 300w	

PIKKUTONTTU

The Tonttu series, designed by renowned European designer, Ristomatti Ratia, harmoniously combines form and function. Helo's goal was to create a sauna heater series with stunning design and with technological features that provide luxurious soft heat and soft steam.

Users of the Saunatonnttu heater agree it provides the ultimate sauna environment. Now, for those sauna bathers who do not need their heater “always on”, the Pikkutonttu (little elf) has been added to the Tonttu Series. Instead of being always on, the Pikkutonttu is controlled with the Helo Digi-I, Digi-II or Digi-VII control and turns on only when activated by the control.

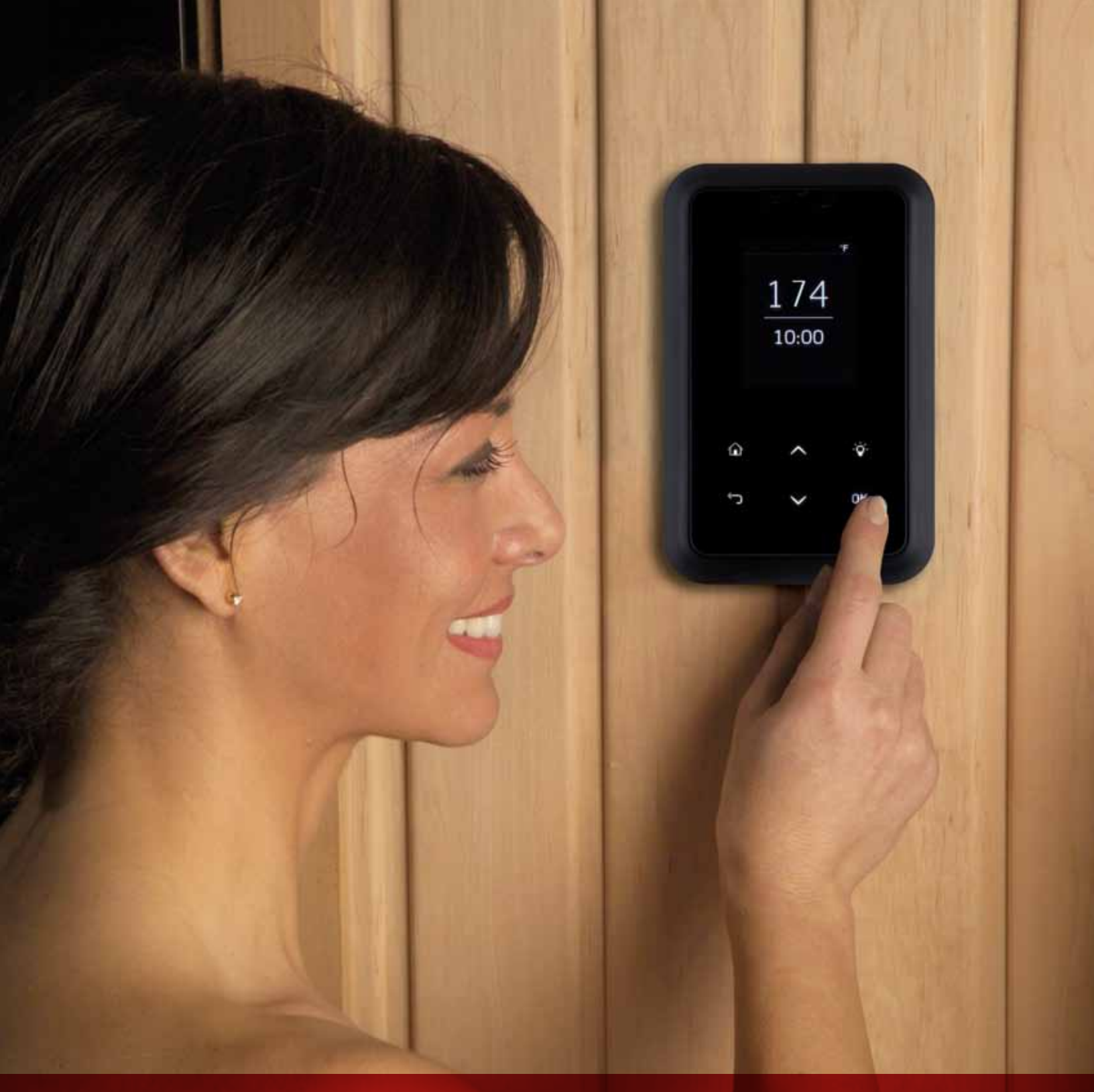
Even though the heater has a huge rock mass (154#--for soft heat and soft steam) its super-insulated shell keeps sauna heat-up time similar to a traditional sauna heater. With the 24-hour programmability of the Digi controls, users can easily program the control to have the heater hot and ready at a prescribed time.



- *Tonttu design with traditional heater*
- *154 lbs. Vulcanite rocks for soft and gentle bathing environment*
- *Very low surface temperature*
- *Small safety clearance*
- *Digi-I, Digi-II or Digi-VII control*
- *Contemporary curved front and circular top*
- *4.5kW, 6.5kW and 9kW*



PIKKUTONTTU startup	Pikku 4.5	Pikku 6.5	Pikku 9.0
Sauna size (Cu. Ft.)	100 - 210	175 - 350	310 - 500
Heating power (kW)	4.5	6.5	9.0
Vulcanite rocks (lbs)	154	154	154
Amps / Voltage / Phase	18.8 / 240 / 1	27.1 / 240 / 1	37.5 / 240 / 1
Amps / Voltage / Phase	12.5 / 208 / 3	118.0 / 208 / 3	25.0 / 208 / 3
Shipping weight	73	73	73
Dim. (inch) (HxWxD)	18 x 39 x 18	18 x 39 x 18	18 x 39 x 18
Control unit	Digi	Digi	Digi
Extra features	-		



Helo Sauna Controls

Offering both mechanical and programmable/digital technology, Helo controls are state-of-the-art, reliable and very friendly to the user. Whether built into the heater or wall-mounted, Helo controls are compact and attractive.



T1

- Touch screen operation for easy control of temperature and time settings
- Large screen displays sauna temperature and time settings
- Display temperature in Fahrenheit or Celsius
- Sleep mode with integral sensor to activate screen when approached
- Delayed start feature to pre-heat sauna at selected time
- Multiple language settings including English and Spanish
- Flush-mount, low profile installation



SaunaLogic

- Surface mount control
- 8.75" w x 5.75" h x 1" d
- 24-hour programmability
- Adjustable time and temperature
- On/off buttons for interior, exterior and color light
- For use with Junior and Viki heater series



Digi I

- Surface or flush mount control
- 24 hour programmability, delayed startup
- Adjustable time and temperature
- Ventilation fan and light buttons
- Sleek European graphics



SC-60

Sleek, flush mounted design with satin stainless steel face plate

- 60 minute timer
- Adjustable thermostat control
- Light switch
- Heat indicator light
- Flush mount control
- Sleek satin stainless steel face
- For use with SO heaters and Octa heaters
- Floor heaters require separate contactor box



Digi II

Similar to Digi-I, but with four user memory buttons and Saunasmart™ function

- Surface or flush mount control
- 24 hour programmability
- Delayed start up with Saunasmart feature
- Saunasmart automatically determines length of time needed to reach desired temperature
- Ventilation fan and light buttons
- Adjustable time and temperature
- Sleek European graphics



SC-9 Control

Similar to SC-60 but with 9-hour time delay start up.

- 60 minute timer with 9-hour time delay for start up



Digi VII

Similar to the Digi-II, but with 7-day programmability

- Perfect for Health Clubs with predetermined start and stop times each day
- Full 7-day, 24 hour programmability Saunasmart function applies for start up time each day
- Adjustable time and temperature
- Ventilation fan and light buttons
- Sleek European graphics
- Integral audible alarm for additional safety



SC-Club

Similar to SC-60 but with on/off switch

- On/off switch for club use with attendant on duty (no timer)

SAUNA CONTROL SPECIFICATION		
Type	Use with heater series	Use with contactor
T1	Designer T	None
SC	SO-SC	None
Digi I	SO D	None
Digi VII	SO D/Pro/Octa	No/Yes/Yes
Steamy	Steamy	Yes
SC	Octa	Yes
Digi	Octa	Yes
SaunaLogic	Junior	Yes
SaunaLogic	Viki	Yes

240 V / 1 phase	Max power (kW)
Yes	8
Yes	8
Yes	8
Yes	8
Yes	8
Yes	14,4
Yes	14,4
Yes	3
Yes	8

208 V / 3 phase	Max power (kW)
Yes	8
Yes	8
Yes	8
Yes	8
Yes	8
Yes	14,4
Yes	14,4
No	-
No	-

Helo Genuine Blend

INFRASAUNA

You like traditional sauna but your spouse prefers infrared sauna? No problem. On week-ends you like a traditional sauna with lots of steam but during the work week you like mild/soothing infrared sauna heat therapy? No problem. The Helo InfraSauna may be the ultimate sauna--a blending of Helo Traditional Finnish Sauna with Helo Infrared Sauna.

This wonderful combination room provides pleasure beyond what a traditional or infrared sauna can do individually. Taking the best of both worlds, Helo has combined its traditional sauna technology with its CarbonFlex far-infrared technology into virtually any sauna room design.

The combination InfraSauna is designed for use in Helo Modular saunas and Helo Custom Cut saunas up to 420 cu. ft.--from personal size saunas up to six to eight person saunas with plenty of room to lie down in.

The InfraSauna can include many of the interior designs and upgrades as shown within this catalog. The difference is--you can now add CarbonFlex far infrared heating technology to create the ultimate sauna.



- THE INFRASAUNA COMBINATION ROOM INCLUDES:
 - *Stainless Steel Junior or Viki Heater with SaunaLogic digital control*
 - *Pre-manufactured wood-framed CarbonFlex heating panels for walls and behind legs; quantity of panels depends upon room size*
 - *All-glass door; many window options available*
 - *Interior of sauna includes Cedar, Alder or Hemlock T&G for walls and ceiling, prebuilt benches, prebuilt bench skirts, backrests, heater guard, floor boards and low-voltage lighting system with color therapy (or alternative lighting system of your choice)*
 - *Bucket, ladle, thermometer, rocks and installation hardware.*

Helo Accessories

Enhance your sauna experience with handsomely made accessories. Crafted of the finest materials, they'll add years of enjoyment to your sauna. All sauna packages include standard accessories of thermometer, wood bucket, wood ladle, light, headrests, backrests, duckboards, and heater guard rail.

1. Wooden bucket with plastic insert, 1 gallon
2. Wooden bucket with stainless steel insert
3. Wooden sauna tub, 4.5 gallons
4. Copper bucket, 1 gallon
5. Copper ladle
6. Wooden ladle, 18"
7. Wooden ladle, 14"
8. Stainless steel bucket and ladle
9. Long handled bath brush
10. Bath brushes, set of two
11. Lampshade, for corner installation (use with #12)
12. Vapor proof sauna wall light
13. Bucket clock (not for use inside sauna)
14. Headrest, deluxe
15. Linen towel with "sauna" text
16. Linen scrub mitt
17. Thermometer, liquid filled
18. Sand timer (15 minutes)
19. Deluxe sand timer; beech and aluminum frame
20. Gift pack of 8 fragrances, 50ml ea.; Birch, Pine and Herbal available in 250ml
21. Linen back scrubber
22. Linen seat cover (available in light or dark)
23. Linen slippers
24. Eucalyptus fragrances, 2oz, 8oz, 16oz
25. Thermometer; beech and aluminum frame
26. Hygrometer; beech and aluminum frame
27. Thermometer/hygrometer; beech and aluminum frame
28. 5" chrome thermometer
29. 5" chrome thermometer/hygrometer
30. 7" brass thermometer/hygrometer
31. 4" Thermometer
32. 4" Hygrometer
33. 4" Thermometer/hygrometer
34. Curved backrest with birch dowels
35. Sauna soap
36. Ventilation valve
37. Wooden vent grill
38. Clothes hanger 3-peg; 2-peg and 4-peg also available
39. Pair of handles, Nordic Pine
40. Whitewood sauna sign (laser etched)
41. Cedar sauna sign (laser etched)





Helo Pure Infra™

Redefining the Standards for Infrared Saunas

Far-infrared saunas radiate a deep, penetrating heat that melts cares away at the end of a stressful day. If you like to work out, an infrared session before your exercise warms up muscles and increases flexibility, helping to avoid injury. Use after a work out for gentle soothing of sore muscles. And with minimal waiting time for pre-heating—when you're ready to relax and re-energize, your Helo far-Infrared is ready as well.



■ WARM UP TO NEW BREAKTHROUGH TECHNOLOGY: LOW EMR & LOW EF

Most infrared saunas radiate EMR and EF radiation. Though not harmful in the low doses used in Infrared saunas we have spent the last 4 years developing a new and break-through technology that nearly eliminates this radiation while still maintaining the positive effects of infrared sauna. We call it Pure Infra™ (patents pending) and this new technology is exclusive to Helo. It's the only infrared sauna technology that exceeds the tough Swedish radiation standards.

Helo's wall-to-wall flat panel carbon-fiber CarbonFlex® IR heating system literally "wraps" you evenly in gentle heat, avoiding uncomfortable temperature fluctuations found in other IR systems. All Helo models can be simply plugged into a 120 volt household outlet. Select one of three lighting systems depending upon the mood: reading lights, color-light therapy, or the soft ambience of valance lighting. Your preferred comfort settings for heat, sound and light are easily managed from the TouchScreen control.





PURE HEAD-TO-TOE COMFORT WITH HELO'S EVEN HEAT DISTRIBUTION

One of the most common complaints about infrared saunas is uneven heat distribution--“cold spots” where no IR waves reach the body, and “hot spots” when seated directly in front of outdated ceramic or metallic IR heaters.

Helo Far-Infrared Saunas are purpose-engineered to create the most soothing, full-body heat exposure available. Using the most advanced far-infrared technology from Japan, Helo's CarbonFlex® emitters generate even heat and wall to wall full body coverage.

CarbonFlex® heating panels have a larger heating surface, which ensures your perfect bathing comfort in two important ways. First, the larger surface disburses heat over a wider area, keeping their surface temperature comfortable for bathers. Secondly, maximum exposure over the widest possible area creates optimal infrared wavelengths, which in turn produces deep penetration, and soft, even heat you expect for a pure sauna experience.

To guarantee maximum head-to-toe comfort, all Helo IR saunas include:

- *Wall-to-wall carbon fiber heaters on back wall and sidewalls*
- *Side wall heaters extending all the way down to floor level*
- *Exclusive bench seat heaters with on/off button*
- *Exclusive in-floor heating systems with heated ceramic tiles*

CarbonFlex®

Helo Infrared Rooms

Infrared Rooms Include the Following Standard Features

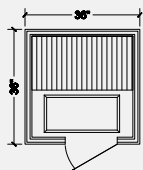
- Low EMR and Low EF throughout the entire sauna
- The only IR sauna to exceed the Swedish standards in all points of the sauna
- Prefabricated wall panels, finished inside and out with clear T&G Canadian Hemlock—for a sauna with “furniture quality.”
- We use Hemlock for it’s ‘hypo-allergenic’ qualities
 - Cedar also available
- Fast assembly with no tools—with wall panels mounted onto an easy-fit base and topped with easy-fit ceiling panel.
- Exterior surfaces finished with biodegradable wood treatment—for a more luxurious look and for ease in maintenance.
- Helo CarbonFlex® infrared heaters, integral with wall panels, with heater surface area and wattage designed to give even, enveloping heat on all sides.
- Helo digital TouchScreen control system mounted inside the sauna for easy operation and control of: on/off, 3 different lighting options (reading, color-therapy, valance lighting), sound system, time and temperature controls.
- Helo Saunatone™ sound system includes “speakerless” sound with transducers hidden in the ceiling panel, iPod or MP3 hook-up, digital read-out of songs (in some formats), and integral FM tuner.
- Pre-built Hemlock benches
- Built-in Hemlock floor
- Deluxe Tempered Full-Glass Door
- Low-voltage mini-spot lights installed in the ceiling. Wall-to-wall backrests, designed for user comfort and safety.
- Super-easy installation with pre-wired heaters, lights, stereo, etc.—with simple “plug-in” system.
- All sizes can be plugged into a 120 volt household outlet
- ETL listed “as a complete plug-in room”—for safety and reliability
- Industry leading warranty backed by America’s #1 sauna company.

INFRARED ROOMS

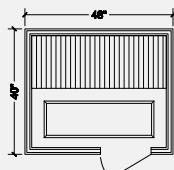
7 Models to choose from, S Series

For complete details including specifications on the ‘S’ series, visit www.helosauanas.com or see the special infrared catalog.

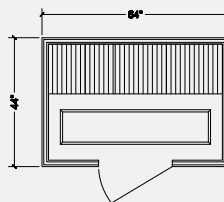
S 810 Series 1-person



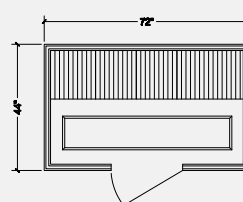
S 820 Series 2-person



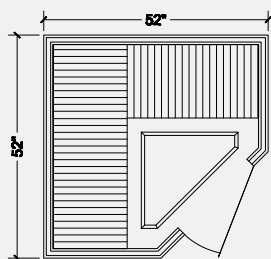
S 825 Series 3-person



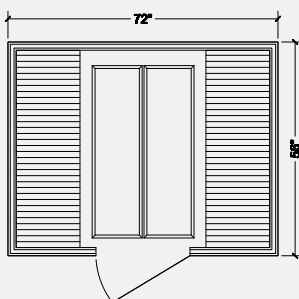
S 830 Series 3-person



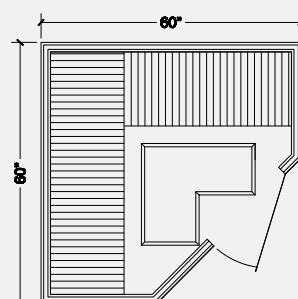
S 870-C Series 3-person



S 840 Series 4-person



S 880-C Series 4-person



Helo Genuine Wood Burning Sauna Heaters

To traditional sauna enthusiasts, the woodburning sauna is something special. Soft heat, soft steam, the crackling fire. Even the ritual of tending the fire. Capture the best of wood-fired saunas with this series of wood-burning sauna stoves.



Model K-007

Our smallest woodburner, the K-007's compact size makes this heater ideal for small saunas such as patio saunas, on-boat saunas or other mini-outdoor saunas. Only 13"w x 17"d, this diminutive woodburner provides the same soft heat and steam that sauna enthusiasts strive for via the woodburning experience. For saunas 200 to 375 cu. ft. Rock capacity 50 lbs.



KS20V

Same as the popular KS-20, but with built-in integral water tank. Includes glass door and Coanda air circulation system. For saunas 282 to 706 cu ft.



Model 16K Basic

For saunas from 212 to 425 cu. Ft. An excellent sauna heater for the friends of traditional Finnish sauna. With a small amount of wood it gives plenty of heat. Rock capacity 100 lbs.



KS27V

This high performance wood burning heater is for large saunas and includes a glass door and integral water tank. For saunas 530 to 850 cu ft.



Model KL16VE

Similar to basic 16 heater but with built in water tank. Front mount water tank with right or left spigot selection. For saunas 212 to 425 cu. Ft.



20SL

This external feed wood stove is perfect for saunas where the owner wishes to feed the stove from a changing room or wood shed. The glass door allows the heater to be used as a dual fireplace for the changing room side of your sauna. For saunas 282 to 706 cu ft.



Model KS-20

This popular powerhouse for mid-sized saunas has a satin steel front panel finish for elegance and long life. Includes a glass door standard and features our patented 'Coanda' air circulation system for long life and efficient heat up. For saunas 282 to 706 cu ft.



28SL

The larger external feed wood stove is meant for large scale saunas which desire an external feed system and the added benefit of a glass door on the changing room side of the sauna. For saunas 425 to 988 cu ft.

WOODBURNERS	K-007	16K	KL16VE	KS20	KS20V	KS27V	20SL	28SL
Sauna size (Cu. Ft.)	106-247	212 - 425	315 - 425	282 - 600	282 - 600	600 - 950	282 - 777	600 - 950
Heating power (kW)	7.0	15.0	15.0	18.0	18.0	20.0	20.0	20.0
Vulcanite rocks (lbs)	50	100	100	132	132	132	150	200
Water tank cap. (gallon)	n/a	n/a	5.8	n/a	5.8	5.8	n/a	n/a
Dim. (inch) (WxHxD)	13 x 4 x 17	16 x 29 x 19	16 x 30 ³ / ₄ x 22 ¹ / ₂	19 ¹ / ₄ x 30 ³ / ₄ x 20	25 ³ / ₄ x 30 ³ / ₄ x 20	25 ³ / ₄ x 36 ¹ / ₄ x 20	16 ¹ / ₈ x 28 ³ / ₄ x 20 ¹ / ₂	18 ⁷ / ₈ x 36 ⁵ / ₈ x 20 ¹ / ₂
Flue opening (inch)	4.1	4.5	4.5	4.5	4.5	4.5	5	5
Extra features	20SL and 28SL has an additional 9 ¹ / ₄ inches in depth due to the front opening.							

Helo Sauna Specifications

GENERAL: Sauna room(s) shall be manufactured by Helo Sauna, 575 East Cokato St., Cokato, MN 55321. The following specifications include design parameters for Helo prefab/modular saunas, as well as for Helo Custom-Cut material packages.

WORK TO BE DONE BY OTHERS: All work set forth below will be included under other sections for the specifications:

For all Helo sauna types:

1. Finish painting and/or staining of exterior surfaces.
2. Subfloor and/or foundation work.
3. All electrical work from supply, including connections to control, heater and light

For Helo Custom-Cut saunas:

4. Installation of stud walls (or furrings strips) and ceiling joists.
5. Installation of insulation between wall studs and ceiling joists.

CODE REQUIREMENTS: All materials, components and work shall conform to all applicable local, state and federal building and safety codes, ordinances and regulations.

TYPE CONSTRUCTION: HELO CUSTOM CUT MATERIAL PACKAGES (for installation on previously framed walls)

Wall framing shall be on 16" centers. Standard framed wall shall have 2" x 4" studs, bottom base plate treated, and ceiling lowered to 84" I.D. from floor to framing. Existing masonry walls shall have furrings strips on 16" centers; metal studs shall have furring strips—for nailing of T&G wall boards.

Walls and ceiling shall be insulated with R11 rated fiberglass insulation, with foil vapor barrier (foil provided by Helo).

When ordering: sauna material package, shall be Helo model CC_____. Provide interior dimensions of the framed space, indicate direction of ceiling joists, and swing of door.

Walls and ceiling interior materials shall be 1" x 4" (nominal) V-joint, kiln dried to 12% or less, T&G clear European Alder, clear Western Red Cedar or Hemlock. Boards to be blind nailed using 5p galvanized nails, or comparable galvanized staples. Wall-boards applied horizontally unless specified otherwise.

TYPE CONSTRUCTION: HELO PANEL-BUILT SAUNA PACKAGES (free-standing, modular units).

No framed walls are required for Helo Panel-Built packages. Install on any level, water proof floor.

Wall and ceiling panels shall be framed of 2" x 2" framing, insulated with fiberglass batts, vapor barrier of Type C Reynolds Building Foil. Panel interior and exterior shall be lined with 1" x 4" (nominal), V-joint, kiln dried, clear European Alder, clear Western Red Cedar or Hemlock. Optional: panel exterior can be 1/4" smooth Luan Plywood on walls to be hidden or walls to be covered with drywall, tile, or wallpaper.

TYPE CONSTRUCTION: ALL TYPES—CUSTOM CUT AND PANEL BUILT.

BENCHES: Shall be preassembled by Helo. Standard top bench width equals 24" in saunas 5' deep or greater. Bench tops of kiln-dried, clear European Alder, 5/4" x 4" nominal (1 1/8" x 3 1/2" actual) with 5/8" spacing. Alternative wood choices: kiln-dried, clear, all-vertical-grain Western Red Cedar or Hemlock. Internal framing of 5/4" x 4" European Alder (or 2" x 4" cedar or aspen). Bench tops fastened from bottom with stainless steel screws. Bench supports of 5/4" x 4" European Alder or 2" x 4" Western Red Cedar. Commercial Sauna Benches: Internal framing 2" x 6" on benches over 6'; and H-leg bench supports on benches 8' and longer.

BACKRESTS: S4S clear European Alder (or Cedar or Hemlock).

INTERIOR AND EXTERIOR TRIM: Corner and cove molding of clear, kiln-dried Alder, Western Red Cedar or Hemlock. Panel-Built saunas also include fascia of same material.

HEATER GUARD RAIL: Shall be constructed of clear Alder, Western Red Cedar or

Hemlock to surround heater. Dimensions shall match UL requirements for proper spacing between heater and guard rail.

DOOR: Shall be Helo Model AG standard all-glass door, with 1/4" bronze tinted/tempered glass, mounted on 1/2" thick clear, vertical grain mahogany door jamb. AG doors are available in three sizes. Standard door for Custom-Cut sauna rooms is AG 24/80 (24" x 80"); standard door for panel-built rooms is AG 24/72 (24" x 72"). Other sizes of AG doors include 24"x80" and 36"x80". Alternative doors are Helo Model DF (clear, all-vertical grain Douglas Fir rails with sealed, double pane, tempered glass 15" x 64" window, pre-hung on mahogany jamb—available in 24"x72", 24"x80", and 36"x80"), or Helo Model CC (custom-made, handcrafted, triple-layer Western Red Cedar door with sealed, double-pane, tempered glass 12" x 60" or 16" x 60" window, pre-hung on mahogany jamb).



HANDICAP ACCESSIBLE COMMERCIAL SAUNA DOORS AVAILABLE: All-glass doors (AG) or Douglas Fir doors (DF) are available in 36" widths. For Helo Custom Cut saunas handicap door size is 36" x 80"; for Helo Panel-built saunas handicap door size is 36" x 72".

SAUNA HEATER: Shall be Helo Model_____, sized according to the size room as shown on page 20-21. Heater shall be UL or ETL listed. Shall include olivine igneous rocks. Optional floor stand adaptable with SO-S/BE models.

CONTROLS: Shall be Helo Model_____, UL or ETL listed, and matched with heater according to chart on page 25.

FLOOR: Floor shall be of cement, ceramic tile, or similar waterproof type (no carpeting). Removable duckboard of Cedar (or Alder or Hemlock) is provided for walk area in front of benches.

LIGHT: Shall be wall-mounted, UL listed, vapor-proof Progress P5511 or Hubbell B2s-Var. Frosted white globe with satin finish, neoprene gasket, brushed aluminum base. Ceiling mounted and low voltage lighting available.

ACCESSORIES: All sauna packages include standard accessories of thermometer, wood bucket, wood ladle, headrests, backrests, duckboards. A wide range of additional accessories are available. See page 27.

WARRANTY: All Helo sauna rooms, heaters and controls are fully warranted for five years for residential use; one year for commercial use against defects in material and workmanship. For further information regarding the Helo warranty, please contact Helo or your local authorized Helo dealer.

DESIGN ASSISTANCE: Helo's design staff will gladly offer any assistance you may require when designing or specifying sauna rooms and heaters. Free CAD design service available.

HANDICAP ACCESSIBILITY: Most of Helo's panel-built and custom-cut saunas can be made handicap accessible. Contact Helo for assistance. Helo reserves the right to change specifications and design without notice.

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